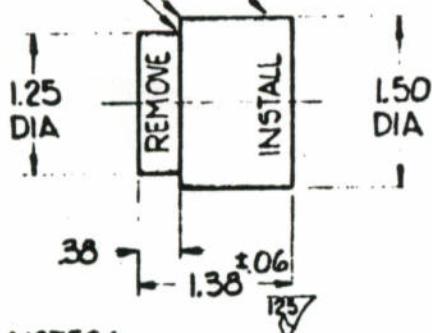


DO NOT SCALE

IMPRESSION STAMP AS NOTED

.06 FILLET R

.005, .015 CORNER R TYP



1. IDENTIFY PER HP 8-5 (IMPRESSION STAMP)
2. BLACK OXIDE PER HP4-50
3. HARDEN TO Rc 34-38 PER HP1-1

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KIT

FILE COPY

4140

REDUCED SIZE PRINT

REQD	PART NO.	REQD	PART NO.	NAME	1 1/2 DIA ROD	SAE 4130	MIL-S-6758
ASSEMBLY OPP.		ASSEMBLY SHOWN		LIST OF MATERIAL			
				UNLESS OTHERWISE SPECIFIED	DRWN BENEFIT	3261	
				DIMENSIONAL TOLERANCES	CHK'D	1-1	
				3 PLACE DECIMAL ± .010	APP'D	2	
				2 PLACE DECIMAL ± .03	APP'D	3-2	
				ANGULAR ± 0°30'	APP'D	4-1	
				DIMENSIONS TO BE MET	APP'D	5-1	
				BEFORE PLATING.	APP'D	6-1	
				CORNER RADIUS .062 ON C	APP'D		
				BORES AND SPOT FACES OF	APP'D		
				1.250 DIA. OR LESS — .093	APP'D		
				RADIUS ON GREATER THAN	APP'D		
				1.250 DIA.	SCALE FULL		
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY				
APPLICATION	QTY REQD						

PUNCH-  
71B7512 1/63X233  
SEALSHUGHES TOOL COMPANY  
AIRCRAFT DIVISION  
CULVER CITY, CALIFORNIA

269A\9219

VELUM "B" SIZE FORM 5487 REV. 1-61

STOCK